

MMA electrodes Ø 1.6 ▶ 4.0mm Single phase 110V – Direct current (DC)

The GYSMI 151 has been designed specifically to meet the need to weld 4mm electrodes from 110V supply. It is an advanced specification machine featuring a high performance LC filter for powerful and smooth welding.

It is compatible with generators and will work on extension leads. The GYSMI 151LC is portable and robust.

- INVERTER technology welding unit with microprocessor control. Tactile keyboard and digital display.
- MMA: the product arc dynamic is revolutionary and unique on the market. Basic electrodes no longer cause trouble. This product does not only integrate Arc Force and Anti Sticking functionality but it is also the only single phase welding unit on the market to offer an adjustable Hot Start for all types of electrodes.
- TIG – LIFT ARC: With its microcontroller, the starting in TIG mode is very easy.
- The product is protected against supply voltage variations (+/- 15%).
- Given its very high duty cycle on high intensity, it is necessary to plug it on a 32A plug
- The product is delivered with accessories: earth cables and electrode holder.



Ref. **030053**:



Earth cable (1,6m / ø 16mm²)

Electrode holder (2m / ø 16mm²)

Option : TORCHE TIG

Ref. 044425

Câble long. 4 m / Connecteur 10/25 mm²



CE EN 60974-1

Adapted for use with power generators and protected against power supply variations up to 400V.



50/60Hz	AM	I ₂								EN60974-1 (40°C)		U ₀	 mm ²	 cm/kg	 Protected & compatible POWER GENERATOR (+/- 15%)	
		TIG	MMA	1A (60%)	X% (I ₂ max)	1,6	2	2,5	3,2	4	5					
110V	32A	10	10	62	50	47	45	38	-	130A	43%	85V	10/25	39x30x15 /7,5	6kW	7,5kVA
		150A	145A													