

MIG

SINGLE  
PHASE

40&gt;250A

# Dataliner®

This synergic single phase welding machine is ideal for maintenance. The Monogys 250-4CS will work on a 230V power supply\*. It is also suitable for welding steel, stainless steel and aluminium.

## + MACHIN

In « Synergic » mode, the setting is quick and easy. Controlled by microprocessor, the unit sets the optimum wire speed. This function avoids complex set-up and ensures optimum welding parameters.

## A SINGLE PHASE WITH THE PERFORMANCES OF A THREE PHASE

Current smoothed by capacitors for:

### ■ Better melting

### ■ Less spatter

Its **4 rolls wire feeder** is ideal to drive soft wire (e.g. aluminium) and work with steel wire protecting the wire coating without fouling up the liner.

## 3 WELDING MODES

### ■ 2T

### ■ 4T: 4 times welding without pressing the trigger

### ■ Spot: Spot welding with adjustable spot diameter

## 2 SETTINGS: SYNERGIC OR MANUAL

**■ Synergic mode:** The best results without adjusting the wire speed. Just select:

- The wire type
- The wire diameter
- The power (8 steps)

**THE MONOGYS 250-4CS** selects the optimum wire speed.

**■ Manual mode:** Manual adjustment of the wire speed.

\* With a 32A fuse « curve C », and on a 230V power supply, the machine can work at 220A without tripping.

## MONOGYS 250-4CS



Ref.020368:

Monogys 250-4CS supplied with:

- ✓ 1 torch 250 A (4m)
- ✓ 1 earth clamp
- (flowmeter not included)

50/60Hz	~	min>max	GAS	NO GAS	Ø mm	Ø mm	Electronic Control	équipé d'origine original equipment equipamiento de fábrica	EN60974-1 (40°C)	U <sub>0</sub>	cm/kg	Protected & compatible POWER GENERATOR (+V-13%)
240V 1~	32A	40 250	0,8 1,2	—	—	100 200 300	✓ ✓	0,8/1,0	1A (60%)	170A 250A 15%	17>38 47x77x79 / 85	— 11kVA