

MIG
Three phase

35 ▶ 250A

Dataliner®

TRIMIG 250-4S DV

The TRIMIG 250-4S DV 230-400V is a « synergic » three phase welding unit, ideal for maintenance and locksmith work.

It can weld steel, stainless, aluminium, and it is particularly suitable for intensive professional work up to $\varnothing 1.2$.

PRODUCT

In « Synergic » mode, setting is fast and simple. The Micro processor controller will automatically set the optimum wire speed. This avoids complex set-up and ensures optimum welding parameters.

3 FUNCTIONS AVAILABLE

- **2T** : 2 stroke welding.
- **4T** : 4 stroke welding, to weld during a long period without constantly pressing the trigger.
- **Spot** : for plug welding.

SYNERGIC MODE FOR EASY AND QUICK SETTINGS

With this function, the wire speed setting is **Automatic**.

- Simply select:
- ✓ the wire type
 - ✓ the wire $\varnothing$
 - ✓ the power

TRIMIG 250-4S DV 230-400V sets the **optimum wire speed** for you.



Ref. 033825

Save the last settings.

Ref. 033825 comes complete with: Trimig 250-4S DV 230-400V, 1 torch 250 A of 4m length, earth clamp (Manometer not included).

Ref 041233: Not included Torch MB25 kit (250A)



Composition:

- Contact tips:
 - $\varnothing 0,8$ M6 steel/stainless (x 5)
 - $\varnothing 1,0$ M6 steel/stainless (x 5)
 - $\varnothing 1,0$ M6 Alu (x 5)
- Contact tips supports 250A (x 3)
- Springs for nozzle (x 5)
- Nozzles 250A (x 3)

CE EN 60974-1

 50/60Hz	 AM	 min>max	 GAS NO GAS	 100	 200	 300	 Electronic Control	 équipé d'origine original equipment originalausstattung equipamiento de fabrica		 EN60974-1 (40°C)	 U ₀	 cm kg	 Protected & compatible POWER GENERATOR (x=15%)	
400V	10A	35	0,8		✓	✓		0,8/1,0	1,0	180A	250A 30%	17,5V 36,5V	50x90x88cm 86kg	10kVA
230V	16A	250	1,2											